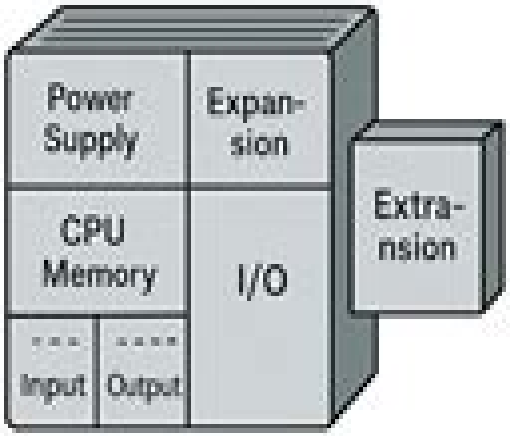
Structural Types of PLCs and Their Characteristics

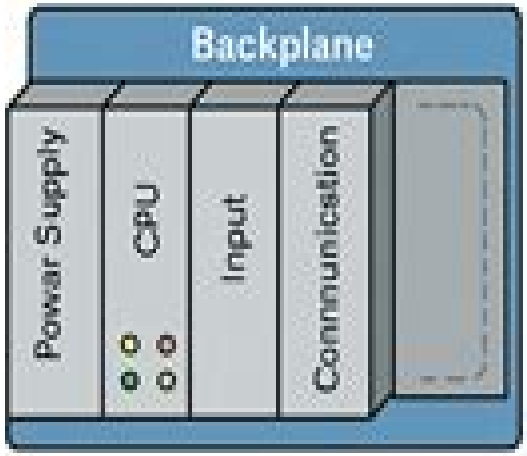
Compact (Box–Type)



Expansion Unit

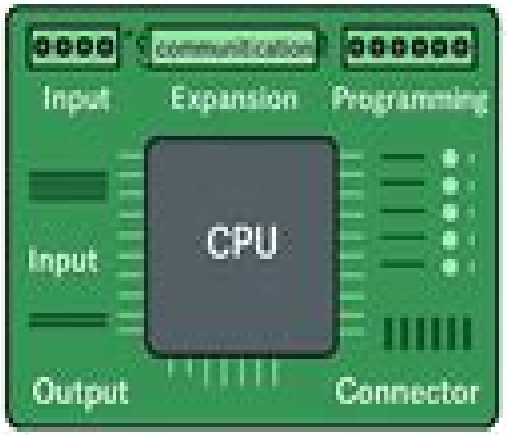
Scalability	Typical
Simple systems	Simple systems

Modular PLC



Scalability	Tigh
High	Medium/large systems

Embedded (Insert (Board-Type) PLC



Scalability	Low to Medium
Typical Use	OEM integration

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